

5/20

| | | |
|------------------------------------|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23025 |
| Description: Spacer Bushing | Part Number: | D3349-1 |
| Dwg: D3349 Rev. A | Qty: | 10 |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|---------------------------------------|----------|-----|
| 1 | DC | Issue Traveler | <i>[Signature]</i> | 05.04.13 | 10 |
| 2 | MC | Turn as per Folio FA507 and Dwg D3349 Material: AISI 1018-1025 Ø0.375" Round Bar (M1018-R0.375) Identify for D3349-1 | <i>M16634</i> Batch: <i>M17270</i> | 05/06/06 | 10 |
| 3 | QC2 | Inspect parts as they come off the CNC machine Identify as D3349-1 | J.G. | 05/06/09 | 10 |
| 4 | QC8 | Second check | <i>[Signature]</i> | 05.06.29 | 10 |
| 5 | MC | Deburr | J.G. | 05/06/09 | 10 |
| 6 | QC5 | Inspect work to Step 5 | <i>[Signature]</i> | 05/06/09 | 10 |
| 7 | ST | Identify and Stock | <i>[Signature]</i> | 05/06/09 | 10 |
| 8 | AC | Cost / part <i>6.74</i> | Sur | 05.06.30 | 10 |
| 9 | DC | Close W/O <i>6.74</i> Inspect Level 21 | <i>[Signature]</i> | 05.07.04 | 10 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.02.09 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
05/02/14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

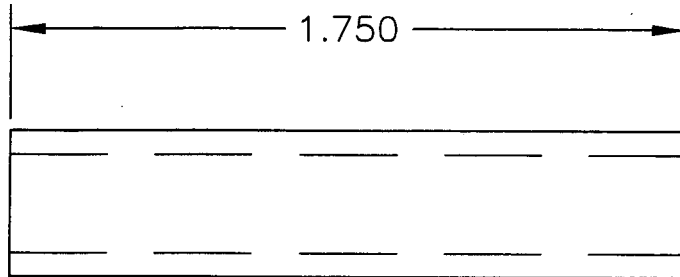
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

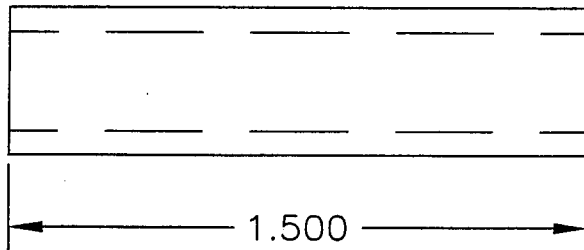
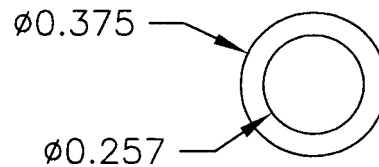
QA: N/C Closed: _____ Date: _____



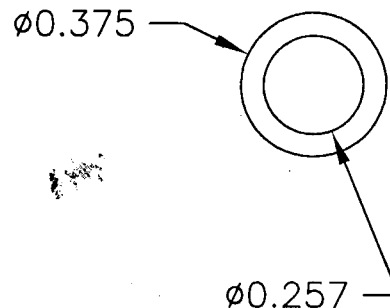
| | | | |
|------------------|----------------|---|------------------------|
| DESIGN PH | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3349 | REV. A SHEET 1 OF 1 |
| DATE 04.11.11 | | TITLE SPACER BUSHING | SCALE 1:1 |
| A | 04.11.11 | NEW ISSUE | |



D3349-1



D3349-3



SHOP COPY
FOR
IDENTIFICATION
UNCONTROLLED COPY
SUBJECT TO REVISION
WITHOUT NOTICE

D3349-1/-3 SPACER BUSHING

- 1) MATERIAL: $\phi 0.375$ AISI1018-1025 ROUND BAR (REF DART SPEC. M1018 R0.375)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER

NO. 23025

SUPERSEDED BY

RELEASED

04.12.16

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023025
Project Name : D3349-1
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3349-1
Description : Spacer Bushing
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | 0.00 | 0.00 | 0.00 | | |
| Production Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | 0.00 | 0.00 | 0.00 | | |
| CNC | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | 0.00 | 0.00 | 0.00 | | |
| Misc. | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden | 0.00 | 0.00 | 0.00 | | |
| Total Cost | 0.00 | 0.00 | 0.00 | | |
| Mark up | 0.000 | 0.000 | | | |
| Selling Cost | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

